
TYPE	Water borne lacquer.
USE	Industrial surface treatment of MDF and other wooden substrates, where a hard surface is required.
SPECIAL PROPERTIES	1864-62: Fast drying lacquer providing a hard surface with good wear resistance and good stacking properties. Adjusted for roller coating. 1864-63: Fast drying lacquer providing a hard surface with good wear resistance and good stacking properties. Adjusted for roller coating. 1864-82: Fast drying enamel with good filling properties providing a durable and resistant surface. Adjusted for roller coating.

TECHNICAL DATA

Gloss	Approx. 10-40
Density	Approx. 1.04-1.25 kg/l
Solids by weight	35-53 %
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Protected against frost and not above 30°C. Storage: See label. Store in a tightly closed container.
Application	Roller coating.
Drying method	IR and oven drying.
Furniture test	The test of the surface varies with the colour. Separate test for furniture can be ordered.

INSTRUCTION FOR USE

Drying time at 40 °C / 60 % RH	Dry to sand: approx. 15 min. Dry for stacking: approx. 30 min. The drying times are based on an amount applied of 100 g wet lacquer per m ² and efficient ventilation. After forced drying the objects should be cooled to 25 °C before stacking.
Recommended amount to be applied	100 g/m ² .
Cleaning of equipment	Tools should be cleaned with water or detergent for water borne lacquer TEKNOCLEAN 1949.
HEALTH AND SAFETY	See Safety Data Sheet.
ADDITIONAL INFORMATION	Stir the product well before use. Optimum temperature for products and surroundings: 18-22 °C. For evaluation of ventilation please contact Teknos consultant. Used on dark woods, water borne lacquers may show less "glow and depth" than solvent borne lacquers.
